3. MEASURING TOOLS and EQUIPMENT

TORQUE WRENCHES





- **TORQUE WRENCHES** BE SURE TO READ INSTRUCTIONS AND OTHER MANUALS BEFORE USE.

CMD484

CMD143

- BEFUNE USE.

 DO NOT USE A TORQUE WRENCH TO LOOSEN BOLTS.

 DO NOT ATTEMPT TO EXTEND BY CONNECTING A PIPE, ETC.

 DO NOT USE A TORQUE WRENCH AS A SUBSTITUTE FOR A
- DO NOT USE A TORQUE WHENCH AS A SUBSTITUTE FOR A HAMMER.
 DO NOT APPLY IMPACT BY HITTING WITH A HAMMER, ETC.
 BE SURE TO INSERT THE SQUARE DRIVE TO THE DEEP END,
- THE RELATION BETWEEN THE FASTENING TORQUE AND RESISTANT POWER OF THE SCREW VARIES DEPENDING ON PLURAL FACTORS, INCLUDING THE CONDITION AND STRUCTURE OF THE SCREW AND COEFFICIENT OF FRICTION.

 READ THE HANDLING INSTRUCTIONS AND PRECAUTIONS FROM THE MANUFACTURER CAREFULLY BEFORE USING THE TOOL.

 USE THE TORQUE WRENCH WITHIN THE RANGE OF A MEASURABLE TORQUE.

 IT IS RECOMMENDED TO HAVE THE INSTRUMENTS CALIBRATED PERIODICALLY.





With Plastic case







HANDLE



TORQUE WRENCH DIAL TYPE

TORQUE WRENCH DIAL TYPE

Features

The dial scale is easy to read, and the pointer remains in the measured position to facilitate confirmation of the measurement.

- The unique, long torsion bar shows the torque difference more clearly and
- makes the measurement more accurate.

 The pointer system allows detailed confirmation of measurement, facilitating accuracy of measurement.

Ease of handling

- The long torsion bar reduces overall size, weight and thickness.
 The measurement scale is indicated in N-m scale in compliance with the SI (international standard). A kgf-cm scale is also provided to meet both past and present standards.
- The scale 0-point located on the center line of the tool facilitates reading as well as counterclockwise torque measurement. Operations in invisible locations (including upside down use of the wrench) are possible thanks to the use of the pointer

- The long torsion bar provides good stability. Without excessive force applied, the tool can maintain high accuracy indefinitely.
- The main body is accommodated by a rugged plastic case that is suitable for protection and storage.

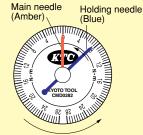
									ior protection and otorage.
No.	sq.	Torque Range kgf-cm	Minimum Scale	L	В	н	▼kg	8	Main Applications & Purposes
CMD0091	1/4"	1.8~ 9	0.2	290	26	27	0.46	1	Precision measurement and pre-load measurement of low voltage parts and small torque.
CMD0172	3/8"	3.5~17.5	0.5	290	26	27	0.46	1	Effective for management of small torque such as bearing pre-load measurement.
CMD0282	3/8"	6∼ 28	0.5	290	26	27	0.46	1	Effective for management of small torque such as bearing pre-load measurement.
CMD 072	3/8"	14~ 70	2	375	36	27	0.76	1	3/8"sq. basic model, widely applicable to passenger vehicles and motorcycles.
CMD 143	1/2"	30~ 140	2	545	48	32	1.34	1	1/2"sq. models which can also be transformed into beam type models. Easy to use with passenger vehicles.
CMD 243	1/2"	50~ 240	5	545	48	32	1.33	1	1/2"sq. models which can also be transformed into beam type models. Easy to use with passenger vehicles.
CMD 353	1/2"	70~ 350	10	545	48	32	1.34	1	1/2"sq. model with a wide application range.
CMD 484	3/4"	100~ 480	10	708	56	39	2.78	1	3/4"sq. model, effective for engines of medium-sized vehicles.
CMD 804	3/4"	160~ 800	20	1185	56	38.5	4.1	1	Widely applicable in construction, construction machinery and medium-sized vehicles.
CMD 805	1"	160~ 800	20	1185	56	38.5	4.14	1	Widely applicable in construction, construction machinery and medium-sized vehicles.

^{*} The graduations on the scale indicates N·m. (1kgf·m = 10N·m 1N·m = 0.1kgf·m)

• DO NOT APPLY A LOAD LARGER THAN THAT WHICH A FULLY LOADED SCALE CAN HANDLE.

Clockwise torque measurement

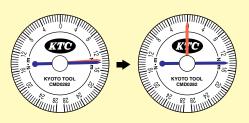
Set main pointer needle to 0.



Turn counterclockwise.

Turn dial counter-clockwise to superimpose holding needle (blue) on main needle (amber). Turn dial further until main needle indicates zero on outer scale.

Start measurement.



Turn handle clockwise. The main and holding needles swing until the torque value. When tightening force is released, main needle returns to scale 0 automatically while holding needle remains at torque value

When measuring same torque values successively, it is recommended to leave holding needle in position

3 To measure the counterclockwise torque:



Turn clockwise

Holding needle is set form reverse direction to clockwise torque measurement, i.e. from left side of main needle (by turning clockwise). Counterclockwise torque should be measured by reading inner scale.











TORQUE WRENCH ADJUSTABLE TYPE



•TORQUE WRENCH ADJUSTABLE TYPE

Features

Because they are capable of setting torque value to be measured prior to measurement, the preset torque wrenches are effective in successive operations or operations in places where scale readout is difficult.

- The unique preset mechanism can set the torque value to be measured easily and accurately in detail.

 The preset value can be locked.

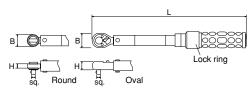
Ease of handling

- The measurement scale is indicated in N-m scale in compliance with the SI. (international standard). The scale is stamped so it does not fade out.
- The operator is informed that the preset value is reached by the ratchet which changes angle at the neck
- The counterclockwise torque can be measured as well as the clockwise torque.
- The head consists of a circular ratchet with a 60-tooth gear (having feed) angle 6°), that is suitable for operations in tight spaces.

- Endurance

 The main body is accommodated in a rugged plastic case which is suitable
- for protection and storage.

 The handle grip is made of rubberized material which resists slippage and the effects of shock.
- The entire mechanism is sealed to prevent penetration of dirt and dust, thereby reducing the possibility of malfunction.

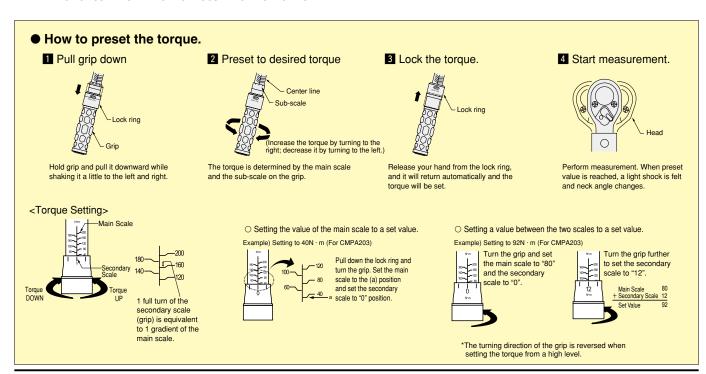


No.	sq.	Torque Range N⋅m (kgf-cm)	Minimum Scale	Туре	L	В	н	▼ kg	æ	Main Applications & Purposes
CMPB0152	1/4"	3∼ 15	0.1	Oval	247	22	10	0.3	1	Effective for successive tightening with small torque of small parts, etc.
CMPB0253	3/8"	5~ 25	0.1	Oval	278	22	10	0.3	1	Suitable for compact aluminum engines, etc.
CMPB0503	3/8"	10~ 50	0.5	Oval	337	33	13.5	0.8	1	Basic model for motorcycles, but can also be used widely in general applications.
CMPB1003	3/8"	20~100	0.5	Oval	397	33	13.5	0.9	1	3/8"sq. 1000 kgf type. The standard tool of the future.
CMPB0504	1/2"	10~ 50	0.5	Oval	337	33	13.5	0.8	1	1/2"sq. compact and easy to use.
CMPB1004	1/2"	20~100	0.5	Oval	397	33	13.5	0.9	1	1/2"sq. model covering a wide range of torque.
CMPB2004	1/2"	40~200	2	Oval	475	39.5	18	1.2	1	Effective for constructions and medium-sized vehicles.
CMPB3004	1/2"	60~300	2	Oval	480	39.5	18	1.2	1	1/2"sq. model covering a wide range of torque.
CMPB8006	3/4"	150~800	5	Oval	1050	68	29	4.5	1	
CMPB8008	1"	150~800	5	Oval	1050	68	27.5	4.5	1	

^{*} The graduations on the scale indicates N·m. (1kgf·m = 10N·m 1N·m = 0.1kgf·m)



CAUTION • WHEN THE WRENCH GENERATES A "CLICK" SOUND OR YOUR HAND FEELS A LIGHT SHOCK, DO NOT APPLY FURTHER LOAD TO THE WRENCH.
• DO NOT USE THIS WRENCH FOR LOOSENING A BOLT OR NUT.





●1/2"sq. WHEEL NUT TORQUE WRENCH SET D.PAT.



39.5		
	420	
18		

WHEEL NUT TORQUE WRENCH SET				
No. TWCMPA221	▼ kg 1.3	₩ 1		
Torque wrench for wheel nut		WCMPA103		
Socket for 1/2"sq. wheel nut 21	mm	B387-21H		

The time has come for all service personnel to have his or her own torque wrench because excessive tightening of impact wrenches very frequently causes trouble. The wheel nut torque wrench has been released to deal with the present situation The reasonable price of such wrenches make them essential tools to be owned by every

Applications

● Preset torque wrench is dedicated for tightening most of 19 or 21 mm automobile wheel nuts at 10.5 kgf-cm torque. (A socket for 19 mm nuts is optionally available.)

- Easily tightens wheel nuts at specified torque.
 Suitable for torque management of vehicles equipped with aluminum wheels as
- standard, which are becoming increasingly popular.

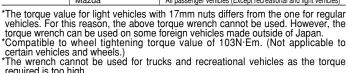
 Powerful tool for final inspection line checking, as well as for training beginners to
- become accustomed with the feel of torque force.

 Pre-set type torque wrench for tightening wheel nut at regular torque. (10.5 kgf-m)
- Applicable to most of medium size cars with 19mm or 21mm wheel nut.

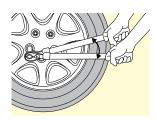
- on THIS IS A MEASURING TOOL.
 BE SURE TO READ THE INSTRUCTIONS AND OTHER MANUALS BEFORE
 - WHEN THE WRENCH GENERATES A "CLICK" SOUND OR YOUR HAND FEELS A LIGHT SHOCK, DO NOT APPLY FURTHER LOAD TO THE WRENCH
 - DO NOT USE THIS WRENCH FOR LOOSENING A BOLT OR NUT.
 - DO NOT USE THIS WRENCH WITH LEFT-HAND THREADED NUTS.

Compatibility Table (Vehicle make)

Nut size (mm)	Manufacturer	Examples of Compatible Vehicles				
19	Honda, Subaru	All passenger vehicles (Except recreational and light vehicles)				
19mm socket is required (sold separately)	Isuzu	All passenger vehicles				
	Toyota, Nissan	All passenger vehicles (Except recreational and light vehicles)				
21	Mitsubishi, Daihatsu	All passenger vehicles (Except recreational and light vehicles)				
	Mazda	All passenger vehicles (Except recreational and light vehicles)				



required is too high.
*Check the required torque before using the wrench on non-standard wheels.



Confirm the tightening torque with the wrench positioned between the arrows as shown in the diagram.



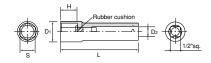
Notes

- 1. The wheel tightening torque values are those for standard wheels used by Japanese automobile manufacturers. Be sure to check the required torque for special wheels.
- 2. This product is a measuring tool which should be handled very carefully. Take particular care never to drop, throw or hit it.
- 3. Always, apply load slowly, centering around the grip line.

- 4. Accurate torque value may not be obtained if load is applied by using other parts (such as a pipe).
- 5. When the tool has not been used for a long period, be sure to perform "running-in" before actual measurement.
- 6. Do not use the tool in rain, under high humidity or in places where it may be subject to water penetration.
- 7. Do not open the tool. Otherwise, the torque value may deviate.
- 8. Should operation failure, abnormal noise, dropping or submersion in water occur, immediately stop use and have qualified service personnel inspect and overhaul the tool.

●1/2"sq. SOCKET WRENCHES FOR WHEEL NUTS





WHEEL NUT SOCKET No s D₁ D_2 н ٧e e49 B38Z -17H 22 22 100 200 5 17 24 -19H 19 26 22 24 100 200 5 27.5 -21H 21 22 26 100 200 5 -22H 29.5 22 27 100 200

- Two models, both with an overall length of 100 mm, are especially designed for ease of use with wheel nuts. The ease of use can be improved by using a socket wrench
- · A built-in rubber cushion attenuates contact with plated and painted wheel nuts

■ Applications

Nut Size (mm)	Maker	Vehicle Models
22	Toyota	Recreation vehicles
	Toyota, Nissan	All models (except for RVs)
21	Mitsubishi, Daihatsu	All models (except for RVs and mini-cars)
	Mazda	All models (except for mini-cars)
	Honda, Subaru	All models (except for mini-cars)
19	Isuzu	Steel wheel models
	Suzuki	Not all models
	Mitsubishi	2WD among light cars
	Mazda	Carol and Scrum (10 inch wheel)
17	Suzuki	Alto (before Oct 94), Carry
		and Every (10 inch wheel)
	Mercedes Benz, Rover,	All models
	VW, Audi, Opel	All models

^{*} Suitable for wheel tightening torque of 10.5 kgf-cm. (Not applicable to some special vehicles and wheels.